



# 聯明LM<sup>®</sup> SPIRALLY - WOUND DUCT

聯明LM<sup>®</sup> spirally-wound duct is the ideal duct system for all heating, ventilating, air conditioning, industrial exhaust, and make up air systems.

## ROUND DUCT

聯明LM<sup>®</sup> round duct combines the economy of light gauge materials with a spirally formed lockseam construction that provides maximum strength and rigidity. Modern methods of production permits fabrication of long lengths of duct in 80mm through 2000mm diameters. There is no limit to the length that can be manufactured. Limitations only applicable to transportation restrictions.

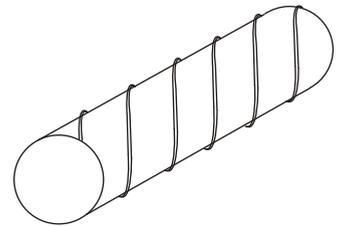


### Sizes & Styles:

80 to 2000 mm Diameter  
0.6 to 1.2 mm thickness

Galvanized

Also available in Aluminum,  
Stainless, upon request.



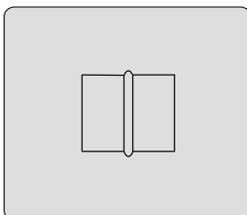
## ROUND DUCT CHART

Round Duct Dia. In mm	Sheet Thickness In mm
80	0.6
100	0.6
125	0.6
140	0.6
150	0.6
155	0.6
175	0.6
200	0.6
205	0.6
225	0.6
250	0.6
275	0.6
280	0.6
300	0.6
325	0.8

Round Duct Dia. In mm	Sheet Thickness In mm
350	0.8
355	0.8
380	0.8
400	0.8
450	0.8
500	0.8
550	0.8
560	0.8
600	0.8
630	0.8
650	0.8
700	0.8
710	0.8
750	0.8
800	0.8

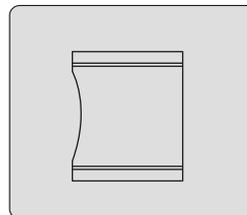
Round Duct Dia. In mm	Sheet Thickness In mm
850	0.8
900	1.0
950	1.0
1000	1.0
1100	1.2
1120	1.2
1250	1.2
1300	1.2
1400	1.2
1500	1.2
1600	1.2
1700	1.2
1800	1.2
1900	1.2
2000	1.2

### Connectors:



Sizes & Styles  
80 to 1400 diameter  
Galvanized  
Also Available in Aluminum,  
Stainless Steel, upon request.

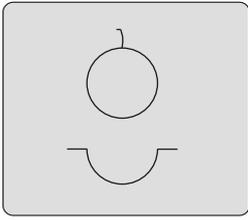
### Main Tee Body:



Sizes & Styles  
80 to 1400 diameter  
Galvanized  
Also Available in Aluminum,  
Stainless Steel, upon request.

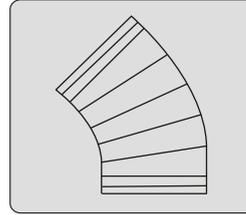


### Hangers:



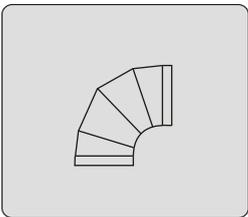
Sizes & Styles  
80 to 1400 diameter

### 45 Degree Pleated Bend



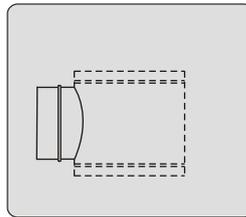
Sizes & Styles  
80 to 400 diameter  
Galvanized  
Other angles 90°, 60°, 30°  
Also Available Aluminum,  
Stainless Steel, upon request.

### 90 Degree Segmented Bend:



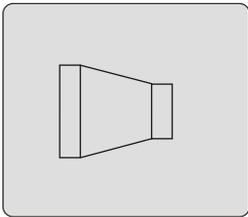
Sizes & Styles  
80 to 1400 diameter  
Galvanized  
Other angles 60°, 45°, 30°  
Also Available in Aluminum,  
Stainless Steel, upon request.

### 90 Degree Tap:



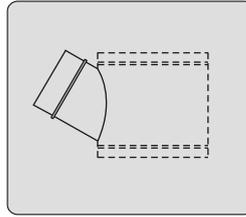
Sizes & Styles  
80 to 1400 diameter  
Galvanized  
Also Available in Aluminum,  
Stainless Steel, upon request.

### Concentric Tapered Reducer:



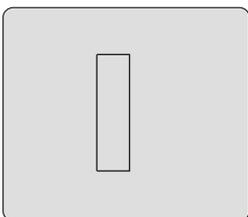
Sizes & Styles  
80 to 1500 diameter  
Galvanized  
Eccentric also available  
Also Available in Aluminum,  
Stainless Steel, upon request.

### 45 Degree Tap:



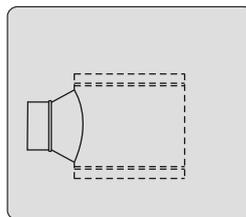
Sizes & Styles  
80 to 1400 diameter  
Galvanized  
Also Available in Aluminum,  
Stainless Steel, upon request.

### End Plug:



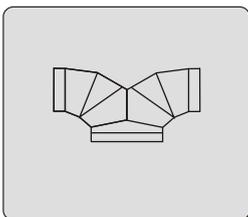
Sizes & Styles  
80 to 1400 diameter  
Galvanized  
Also Available in Aluminum,  
Stainless Steel, upon request.

### Conical Tap 90 Degree:



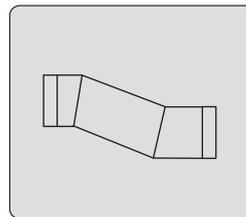
Sizes & Styles  
80 to 1400 diameter  
Galvanized  
Also Available in Aluminum,  
Stainless Steel, upon request.

### Segmented Twin Bend:



Sizes & Styles  
80 to 1400 diameter  
Galvanized  
Also Available in Aluminum,  
Stainless Steel, upon request.

### Offset:



Sizes & Styles  
80 to 1400 diameter  
Galvanized  
Also Available in Aluminum,  
Stainless Steel, upon request.